# Data Sheet Model: BIF17/227-SY

## Light Industrial Chamber Furnace



#### INTRODUCTION

Sylab Scientific Pvt. Ltd., under technical collaboration with Elite Thermal Systems Ltd, UK, manufactures high quality furnaces in India.

Elite Thermal Systems, based in UK, is a 30-year-old furnace manufacturing company with strong brand recognition across the globe.

Sylab Scientific delivers high-quality solutions by leveraging technical expertise and components sourced from Elite Thermal Systems Ltd, UK.

The **BIF17-SY** furnaces are designed for high temperature heat treatment applications for high temperature materials such as precious metals & technical ceramics. BIF17-SY offers chamber capacity ranging from 82 to 227 liters in standard versions. Other chamber capacities/volumes are offered in custom-built models.

BIF17/227-SY chamber furnace has a 227-liter capacity.



Maximum Temperature: 1700°C

Maximum Continuous Temperature: 1650°C

Chamber dimensions (mm): 610 x 610 x 610 (H x W x D)

- Substantial Molybdenum Disilicide loop elements mounted on 2 chamber sides
- Dense refractory front vestibule, chamber floor and part side walls; remainder low thermal mass ceramic fibre materials
- Robust rolled hollow section steel framework with folded edge infill panels, all finished in a durable stoved epoxy enamel
- Overtemperature protection system included as standard
- The furnace is fitted with an electrically operated upward opening door on a parallel link that keeps the hot face away from the operator
- B-type thermocouple
- ELITE PID controller offering 8 programs with 8 segments each
- A small ceramic chimney is fitted as standard



| External Dimensions (mm): 2150 x 1610 x 1200 (H x W x D) (Indicative)

Supply / Power: 400V- 3 Phase - 36.0 kW

### PHASE CONTROL

Phase angle fired thyristor unit in conjunction with a low voltage secondary isolating transformer provides the heating elements with correct operating parameters.

#### OPTIONS

- Multi segment, multi program storage Controllers
- Independent monitoring probes
- Calibration/furnace surveys
- Loading/unloading systems

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